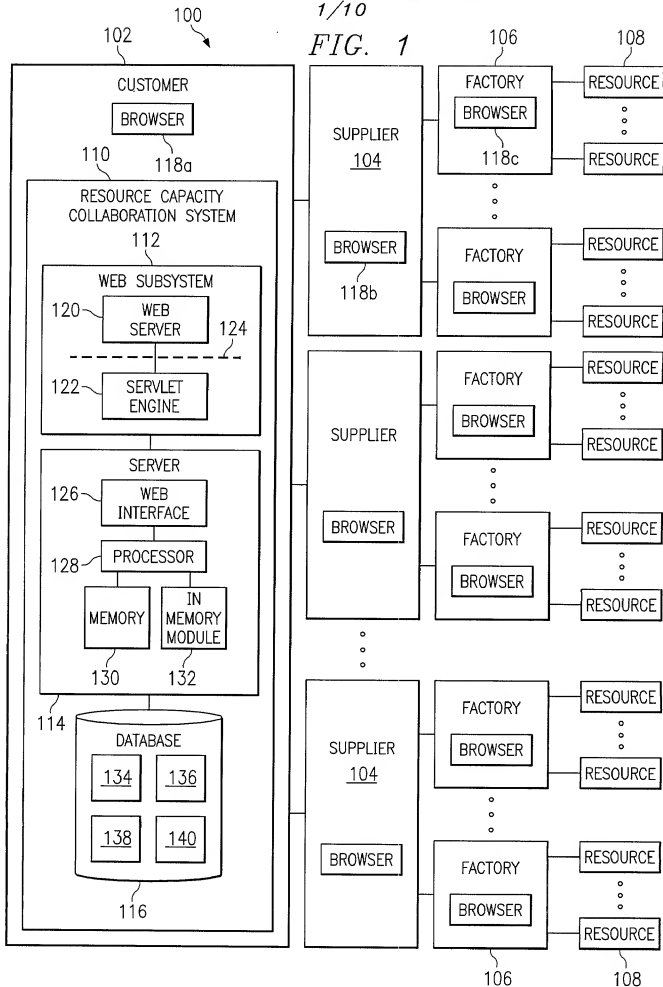
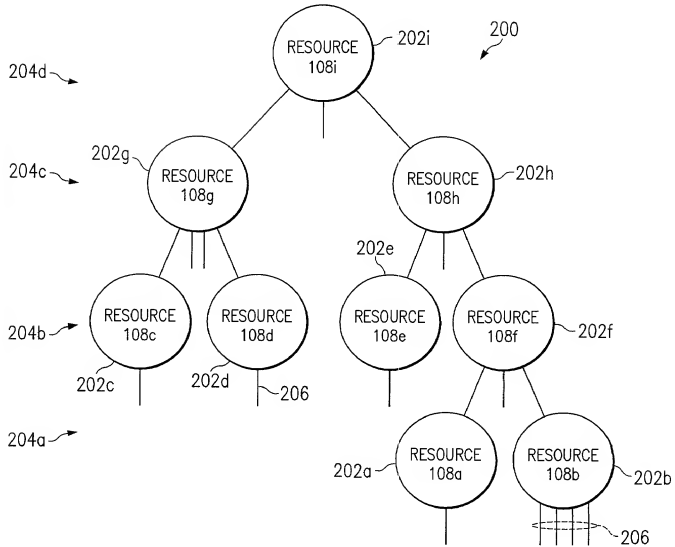


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 FIG. 1

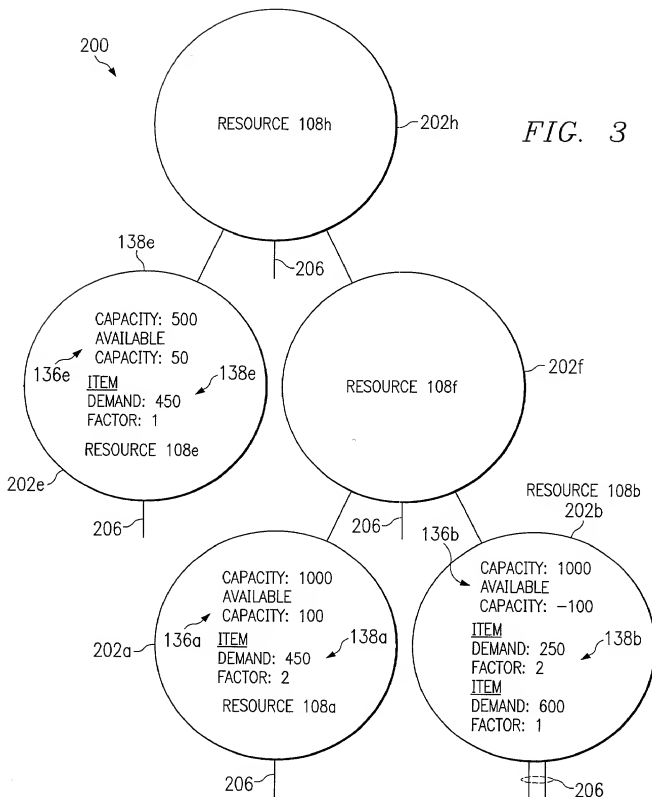


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FIG. 2



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102250 696/8860

FIG. 4

400

410 Collaboration View

Start Date: 4/27/00 End Date: 4/27/00

BUILD PLAN PRODUCT VIEW CAPACITY VIEW

Refresh Update

412

414 Factory Group: Asia

416 Factory: Taiwan

108a Lasting Line: ASTAIL1

406 Time Buckets

418a Product: A101

424a Velocity Build Plan

426a Factory Response

428a Actual Output

430a Plan Mismatch

432a Exception

434a User Defined Problem Example

Description: CRTZ 3 NB ~ 420a

422

	4/24/00	5/1/00	5/8/00	5/15/00	5/22/00	5/29/00	Total
424a Velocity Build Plan							0
426a Factory Response						500	500
428a Actual Output						0	0
430a Plan Mismatch						0	0
432a Exception						High	
434a User Defined Problem Example							

402

404a

408a

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404b

408b

436

108b Lasting Line: ASTAIL1

406b Time Buckets

418b Product: A102

424b Velocity Build Plan

426b Factory Response

428b Actual Output

430b Plan Mismatch

432b Exception

434b User Defined Problem Example

Description: CRTZ 3 NB ~ 420b

	4/24/00	5/1/00	5/8/00	5/15/00	5/22/00	5/29/00	Total
424b Velocity Build Plan						1000	1000
426b Factory Response						500	500
428b Actual Output						0	0
430b Plan Mismatch						500	500
432b Exception						High	
434b User Defined Problem Example						Medium	
Line Req Total	0	0	0	0	0	1000	1000
Line Resp Total	0	0	0	0	0	1000	1000
Request Total	0	0	0	0	0	1000	1000
Response Total	0	0	0	0	0	1000	1000

500
502
510a
510b

Collaboration View

☐ ☒

Start Date:  End Date:

Product Description: CRTZ 3 NB

Product: A101  
 Factory Group: Asia  
 Factory: Taiwan  
 Lasting Line: ASTAIL1

512  
 506a

	4/24	5/01	5/08	5/15	5/22	5/29	6/05	6/12	6/19	6/26	7/03	Total
Velocity Build Plan							2000	3000	4000	5000		14000
Factory Response						500	1000					1500
Actual Output												0
Plan Mismatch							1000					1000
Exception						High	High	High	High	High		
User Defined Problem Example							Medium	Medium	Medium	Medium		

Factory: Tokyo  
 Lasting Line: ASTOKL1

506b

	4/24	5/01	5/08	5/15	5/22	5/29	6/05	6/12	6/19	6/26	7/03	Total
Velocity Build Plan						1000	2000	3000	4000	5000		15000
Factory Response						500	1000					1500
Actual Output												0
Plan Mismatch						500	1000					1500
Exception						High	High	High	High	High		
User Defined Problem Example						Medium	Medium	Medium	Medium	Medium		

TO FIG. 5B

FIG. 5A



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FIG. 6

600

602 {

Collaboration View

Start Date: 6/01/00 End Date: 6/30/00

BUILD PLAN PRODUCT VIEW CAPACITY VIEW Update Refresh

604a {  
 Factory Group: Asia  
 Factory: Taiwan  
 Lasting Line: ASTAIL1  
 Time Buckets

	5/29/00	6/05/00	6/12/00	6/19/00	6/26/00	Total
610a Nike Projected Capacity		7100	7100			14200
612a Factory Actual Capacity		6666	6666			13332
614a Factory Profile Mismatch		Medium	Low			

604b {  
 Lasting Line: ASTAIL2  
 Time Buckets

	5/29/00	6/05/00	6/12/00	6/19/00	6/26/00	Total
610b Nike Projected Capacity		7100	7100			14200
612b Factory Actual Capacity		6666	6666			13332
614b Factory Profile Mismatch		Medium	Low			

608a {  
 608b {

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FIG. 7

700

Item Line Association Wizard

702 Factory Group: Asia

704 Association Type:

☒ Single Bucket  
☐ Bucket Range

706 Source:

Factory: Taiwan 710  
Line: ASTAIL1 712  
Item: A101 714

Start Bucket: 7/03/00 716

End Bucket: 718

708 Destination:

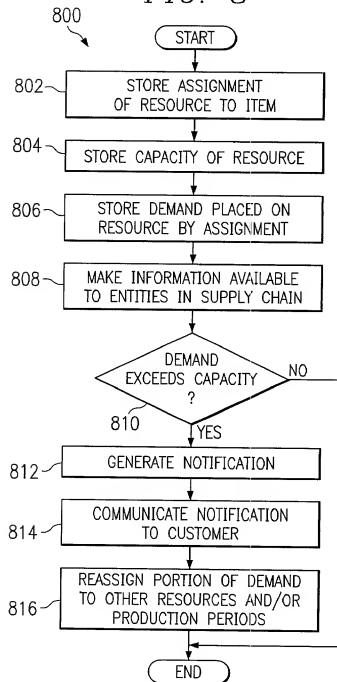
Factory: Taiwan 720  
Line: ASTAIL1 722  
Bucket: 7/03/00 724  
Quantity: 0 726

Update Close



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FIG. 8



00007460.00001

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